



Mechanical Characteristic 500-600Hv

Attention:

A shrinkage of 0.05 to 0.08 was found after heat treatment

SWK CODE : L0210790

Aggiunti smussi $\phi 18 \times 30^\circ$ e $\phi 15,5 \times 45^\circ$ Added chanfer $\phi 18 \times 30^\circ$ e $\phi 15,5 \times 45^\circ$		MINUZZO 15-03-2012	PISCIA 19-03-2012	(D)
Modif. $\square 12.75 \pm 0.05 \Rightarrow 12.75 0; +0.1$		D. ARRAULT 09-03-2010	T.DEMARETZ 09-03-2010	(C)
Modif. 17.02 \Rightarrow 17.8		M.SLOTWINSKI	T.DEMARETZ	(B)
Ajout tolérance Addition tolerance		M.SLOTWINSKI 28/02/08	T.DEMARETZ 28/02/08	(A)
Perç. 12.6 12.7_R0.4 max		PiB 28/06/04	FA 28/06/04	(02)
Modifications / Descriptions		dessiné: Par / Date drawn: By / Date	verifié: Par / Date verify: By / Date	Indice Rev.
Trait. Therm. / Heat treatment:		Carbonituration 0.15-0.30 mm / Carbonitriding 0.15-0.30mm		
Présentation / Presentation:		Phosphatation Fe Mn / Phosphating Fe Mn		
FACOM TOOLS GROUP S.E.E.G Z.I. Lieudit LA HAIE PASSART 77170 BRIE COMTE ROBERT S.A. au capital de 170.000 Euros 702 013 087 RCS MELUN All proprietary right reserved by SEEG S.A. This drawing shall not be copied or passed to a third party without its consent		Marquage / Marking :		Ech.: 2:1
		Matière / Material : 230Mo7 ou S300Pb / SAE 12L14		DAO A4
Tol. generale: Overall tolerance:		$\pm 0,1$	Dernier enreg. par: FxM1009	
Usinage general: Overall machining:		3.2	Date: 20/03/2012	
Désignation		N° du plan		Feuille
BAGUE DE CARRE		EVT6S		1/1
		Ind	C	D