



Caract. Méca. 500-600Hv

Attention:

un retrait de 0.05 à 0.08 a été constaté après TTH

Mechanical Characteristic 500-600Hv

Attention:

A shrinkage of 0.05 to 0.08 was found after heat treatment

SWK CODE : L0200840

Aggiunti smussi $\phi 12,5 \times 45^\circ$ e $\phi 14 \times 30^\circ$ Added chanfer $\phi 12,5 \times 45^\circ$ e $\phi 14 \times 30^\circ$		MINUZZO 15-03-2012	PISCIA 19-03-2012	(C)
Ajout ch. 12,5x45°		M.SLOTWINSKI 27/10/08	T.DEMARETZ 27/10/08	(B)
Ajout tolérance/Addition tolerance		M.SLOTWINSKI 28/02/08	T.DEMARETZ 28/02/08	(A)
Perç. 12.6 12.7_R0.4 max		PiB 28/06/04	FA 28/06/04	(01)
Modifications / Descriptions		dessiné: Par / Date drawn: By / Date	verifié: Par / Date verify: By / Date	Indice Rev.
Trait. Therm. / Heat treatment:		Carbonituration 0.15-0.30mm / Carbonitriding depth 0.15-0.30mm		
Présentation / Presentation:		Phosphatation FeMn / Phosphating FeMn		
FACOM TOOLS GROUP S.E.E.G Z.I. Lieudit LA HAIE PASSART 77170 BRIE COMTE ROBERT S.A. au capital de 170.000 Euros 702 013 087 RCS MELUN All proprietary right reserved by SEEG S.A. This drawing shall not be copied or passed to a third party without its consent		Marquage / Marking :		Ech.: 2:1
		Matière / Material : S300Pb / SAE 12L14		DAO A4
		Tol. generale: Overall tolerance:	$\pm 0,1$	Dernier enreg. par: FxM1009
		Usinage general: Overall machining:	3.2	Date: 20/03/2012
		Désignation		N° du plan
		BAGUE DE CARRE		Feuille
				AVT6S
				1/1
		Ind	B	C